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Technical Data Sheet

Permatex® Auto Trim Adhesive

AAM Revised 11/02

PRODUCT DESCRIPTION

S.I.N.: 834-300

Permatex® Auto Trim Adhesive is a no mix, high speed, non-flammable, versatile structural adhesive that cures rapidly at room temperature after contact with an activator.

PRODUCT BENEFITS

- No measuring, mixing, clamping, heating or extensive cleaning of parts is required
- Cures only after assembly
- Works on a wide range of materials
- Non-flammable, non-toxic, no offensive odor

TYPICAL APPLICATIONS

- Bonding and repairing body side molding
- Emblems
- Trim
- Bumper impact strips

DIRECTIONS FOR USE

1. Surfaces to be bonded should be dry and free of heavy contamination. Wipe off grease, dirt and oil.
2. Apply adhesive to the metal surface to be bonded. (Car body, chrome bumper, etc.)



3. Bend activator vial until cylinder inside plastic sleeve "snaps", releasing the activator to the felt tip.
4. Apply activator to back of molding or emblem, ensuring all of the surface is covered.
5. Press the parts firmly together and hold for one minute or until the part holds (see note). Adhesive achieves 50% strength in 10 minutes, full strength in 2-4 hours.
6. Wipe off excess Adhesive immediately with isopropyl alcohol.
7. Discard used activator vial. Cap adhesive for future use with second activator vial.

Note: For best results, mating surfaces should be flush - no gaps. If large gaps remain, adhesive may take up to 5 minutes to fixture.

PROPERTIES OF UNCURED MATERIAL

	Typical Value
Chemical Type	Elastomer Modified Methacrylate
Appearance	Amber liquid
Odor	Sharp
Specific Gravity@ 77°F	1.12
Viscosity	Flow similar to mustard
Flash Point, TCC, °F	74

GENERAL INFORMATION

This product is not recommended for use in pure oxygen and/or oxygen rich systems and should not be selected for use with chlorine or other strong oxidizing materials.

For safe handling information on this product, consult the Material Safety Data Sheet, (MSDS).

ORDERING INFORMATION

Part Number	Container Size
80885 (ATA-1)	.07 fl. oz. tube, carded

STORAGE

Products shall be ideally stored in a cool, dry location in unopened containers at a temperature between 8° to 28°C (46° to 82°F) unless otherwise labeled. Optimal storage is at the lower half of this temperature range. To prevent contamination of unused product, do not return any material to its original container.

NOTE

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